

Date: Monday, 25/08/2008 9:56:10 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SPACER		
Job Number	: 41615			Part Number	: D36704200		
Estimate Number	: 13052			Drawing Number	: D3670 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	25/08/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	11	Type	MACHINED PARTS	Due Date	: 10/09/2008		
Previous Run	: 36818			Qty:	200	Um:	Each
Written By	:			Comment	:		
Checked & Approved By	: JUL 08.8.25			Est Rev A	new issue 07-10-30 DD verified by:		
Comment	:			Est Rev:B	Ecn 1056 Rev A dwg DD		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T03125W058	ALUM TUBE .3125 x .058w <i>out of stock</i> 
Comment: Qty.: 0.3675 f(s)/Unit Total : 36.7500 f(s) Material: (M6061T6T0.313W.058) Batch: M107112 <i>MNC 08/08/31</i>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: 1-TURN AS PER FOLIO FA711& DWG D3670 FOLIO REV: AA DWG REV: A <i>MNC 08/08/31</i>		
2-DEBURR AS REQUIRED <i>MNC 08/08/31</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>MNC 08/08/31</i>
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK <i>SD of 109/02</i>
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 <i>SD of 109/02</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Barkley <i>SD of 109/02</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 41615		Part Number: D36704200
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21 	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		 <i>u 08/09/02</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	416015
Description: Spacer	Part Number:	D3670-4200
Inspection Dwg: D3670	Rev: A	Page 1 of 1

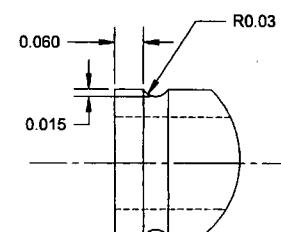
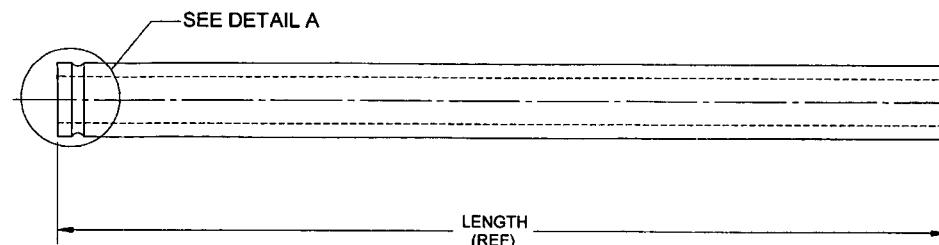
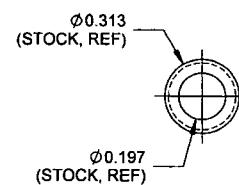
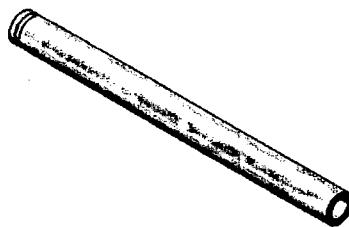
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>MM</u>	Audited by:	<u>ES</u>	Prototype Approval:	N/A
Date:	08/08/01	Date:	08/09/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/EC/DD	DS

SPECIFICATION CONTROL DRAWING



DETAIL A
(SCALE 4 : 1)

SPECIFICATION: D3670-XXXX SPACER
LENGTH

WHERE XXXX IS LENGTH IN INCHES
EG. 3.750" LONG SPACER: D3670-3750

RELEASED
07.11.06

NOTES:
1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING 0.313" OD X 0.058" WALL
PER WW-T-700/6 OR AMS 4080 OR AMS 4082
OR QQ-A-200/8 OR QQ-A-225/8
(REF. DART SPEC. M6061T6T0.313W.058)

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: N/A

8) ENGINEERING: RETURN TO DRAFTING

9) ROLLED COPY

10) AMENDMENT

11) NOTICE

12) WORK ORDER

A	NEW ISSUE	DC	07.10.19
REV.	DESCRIPTION	BY	DATE
DESIGN	BC	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3670	SHEET 1 OF 1
APPROVED		TMA	
DE APPR.		DATE	SCALE
	07.10.19		2:1

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